Now that you are the proud owner of the “K1” Kayak, there are a few things you should know about this newly designed item. Your “K1” Kayak has been designed and manufactured to provide many hours of fun and enjoyment.

**WARNING**

To prevent tragic accidents, read, understand and strictly follow all safety rules and obey all Coast Guard regulations. Always wear a Coast Guard Approved Personal Flotation Device.

<table>
<thead>
<tr>
<th>KCC305WM – K1 Kayak, Boat Specifications. (USA Capacity Standards).</th>
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<tbody>
<tr>
<td>Overall length: 10’ 2” / 3.10 m</td>
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<tr>
<td>Overall width: 3’ 2” / 1 m</td>
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<tr>
<td>Weight without accessories: 28bs. / 13 kgs.</td>
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**KCC305 – K1 Kayak, Standard Equipment.**

- Removable Inner Hull (PVC)
- Elevated Seating Area
- Removable Stern Storage Compartments.
- Multiple D rings and ties.
- 1 Kayak Paddle
- 840 Denier Nylon Outer Hull
- Removable Bucket Seat
- Drain Plugs
- Small Bellows Pump
- Composite Fabric Floor
- 4 Lift Handles
- 2 Directional Strakes
- Nylon Carry Bag

**THE RESPONSIBILITY OF THE OWNER**

1. This owners manual must be on your Kayak, in a secure place, and easily accessible by the pilot.

2. Keep this manual with all the operating manuals delivered by the manufacturers of your Kayak’s equipment (motor, battery…).

3. This manual is part of the Kayak’s standard equipment, hand it over to the new owner if you sell the craft.

4. Carefully read this manual giving special attention to those items marked “Caution” and “Warning”

5. Follow all assembly, inflation and care instructions herein.

6. Know how to operate a Kayak, attend a course in seamanship at a local power squadron.

7. Inform yourself about local regulations and dangers related to boating / kayaking and or other water activities. Call the Coast Guard.
8. Operate your Kayak in a safe and sober fashion, taking all reasonable precautions.

9. DO NOT operate your Kayak while intoxicated, teach and instruct your guest and passengers how to properly and safely use the Kayak.

WARRANTY REGISTRATION
Please fill out and mail the warranty registration card found on the back page of this owner’s manual. Mail it to the appropriate office listed on the cover of this manual, limited warranty is valid only if the registration card is completed within (10) days from the day of purchased. You will void any warranty by not filing the registration card. The warranty registration card requires the Boat / Kayak model and the H.I.N. number (hull identification number). The "Boat Model" refers to the name of the Boat / Kayak (KC305WM). Along with the size of the Kayak as designated on the capacity plate. The "H.I.N." is the 12 (twelve)-character identification number found on the right hand (starboard) side of the Kayak. This number begins with the letters “SEV”, followed by five numbers, one letter, and then three more numbers. Example: SEV 12345 A990. The entire number must be entered on the warranty registration card at the end of this manual.

CAUTION

Make safety a high priority in the use of your Kayak.

Always provide approved personal flotation devices for each passenger. Wear them for safety.

In most areas there are local laws and regulations regarding the use and equipment of small Boats / kayaks.

A phone call to the local authorities or even the Department of Motor Vehicles will give you the necessary information. Learn about your Boating / Kayaking area. Ask locals about tides and currents.

Be careful that you do not over estimate your strength, your endurance or your skill.

Be careful never to under estimate the forces of nature.

Inflation
Before you begin inflation, unfold your new “K1” Kayak in an area that is clean and free of sharp objects and debris.

For the first inflation and in order to get acquainted with your new Kayak, inflate indoors at room temperature where the PVC will be soft and assembly process made easier. We have included a high volume low-pressure bellows pump, we recommend that you carry it with you as it can be stored easily in the kayak should you need additional inflation later.

Do not use any high-pressure air compressor; you will damage your “K1” Kayak.

Note: Any use of a high-pressure air compressor will automatically void all warranties.

1. Your “K1” Kayak is equipped with 2 Boston valves for the two main, (side) chambers.

2. Please note, the Boston Valve is a two way valve consisting of two parts, the valve insert (center portion) and the square cap. To inflate, insert the valve (center section with longer threads) into the valves base on the “K1” Kayak, to deflate, remove the valve insert (center section). The square cap with rubber gasket makes the valve airtight once it is screwed back on to the valve insert.
Continuation... Inflation
3. Inflate the main, (side) chambers until they are free of wrinkles and they feel firm to the touch.

4. Next, inflate the floor section. The floor section is equipped with a push in type valve. To inflate, remove the push-in plug from the valve and inflate the floor section until it’s free of wrinkles and feels firm to the touch.

5. The valve on the floor section is position directly under the zipper on the inside / rear of the kayak. To access the valve, open the zipper enough to expose the push-in type valve. After inflation, push the plug flush with the air bladder and close the zipper.

6. Inflate the elevated seat section, the valve for this chamber is positioned, directly under the zipper of the elevated seat.

Make sure all chambers are fully inflated, each chamber should be free of wrinkles and they should feel firm to the touch.

Adjustable Bucket Seat
The seat can be adjusted to your satisfaction, make adjustments to the length of the straps by using the buckles at each end of the strap, you may also adjust the position of the seat by moving it accordingly in the elevated seating area, the elevated seating area and the bottom of the seat are conveniently supplied with Velcro strips to facilitate adjustments as necessary.

Maintenance Cleaning
Clean and check the Kayak as well as all the accessories after each use, rinse the kayak thoroughly making sure to remove any residues of salt if use in salt water. Use a mild soapy solution, Do Not use detergents or any type of silicone-based products. Make sure Kayak is completely dry before put in it away.

Storage
When storing your Kayak, keep it in a clean and dry place that is not affected from major variations in temperature and other damaging factors, you may store your Kayak; deflated and rolled up in its bag or assembled and lightly inflated.

CAUTION

Water will enter between the outer hull and inside chambers, this is OK, however, whenever you take the K1 Kayak out of the water and deflate it, allow for it to air out and dry, neither the skin/hull or the inside chambers will suffer from water damage, but stagnant water could cause mildew and foul odor.
For long term storage in the sun (especially in tropical regions). Protect your K1 Kayak with a breathable canvas cover.
Rodents chew on fabric including inflatable Kayak material. Store it away from rodents. If you choose to store your Kayak inflated, make sure you do not subject it to deformations.
Repairs on PVC Material
Assess the damage or the area to be repaired, clean the damaged area and the patching material with a grease remover of the alcohol type, please note that in order for the repair to be successful, the humidity level should be less than 60%, temperature between 65° F / 77° F or 18°C / 25°C. Avoid carrying out repairs in the rain or in direct sunlight. Check that the tube is fully deflated and lies flat.

Draw the shape of the patch exactly where it will be applied, cut a round patch at least 2" / 5 cm larger than the cut/damaged area, clean the damaged area and the corresponding side of the patch.

Apply 3 thin layers of glue on both the patch and the damaged area, allow for it to dry for 5 minutes between layers until the glue feels tacky. When the third layer of glue is dry, apply the patch without pressing and adjust the positioning if required, press the air bubbles which may have formed under the patch by smoothing the patch with a round object such as a spoon, do this procedure by starting in the center of the patch towards the outside, clean the excess glue with a solvent.

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**WARNING**

- Perform all of your repairs in a well-ventilated area.
- Avoid inhaling glue vapors or swallowing.
- Avoid contact with the skin or the eyes.
- Keep all repair materials (glue, solvents, etc.) away from children’s reach.
- California law prohibits glue with Toluene to be sold or handled by persons under 18 years of age.

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**IMPORTANT!**
If you find it necessary to remove the inside bladder(s) – Inner Hull, you may do so by opening the zippers on the cover, the zipper are positioned on the inside of the Kayak, 2 zippers on the front and 2 zippers on the rear, each air chamber features a zipper at the bow and a zipper at the stern of the Kayak for quick and easy access.

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Thank you for choosing West Marine products. We hope you enjoy your new K1 Kayak!