G/flex 655 Epoxy Adhesive General Use

655-K

CLAMPS CAN BE REMOVED, AND JOINTS CAN

ADHESIVE MIXTURE WILL SOLIDIFY IN 3–4

MINUTES TO 72°F (22°C), TO

WILL HAVE ABOUT

ALCOHOL, CITRUS-BASED CLEANER OR A SOLVENT

FIBERGLASSING

LIGHTWEIGHT FIBERGLASS FABRICS AND TAPES

ADHESION—For the best adhesion, the

OUTSTANDING CUSTOMER SERVICE

WEST SYSTEM provides you with some-

LIKE G/FLEX 655, WET DISTRIBUTION IS NOT

MULTIGRADE PERFORMANCE

G/FLEX 655 IS A WURST SMITH® EPOXY

G/FLEX 655 IS THE RESULT OF YEARS OF

PRODUCT INFORMATION

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PRODUCT INFORMATI...
Inflatable Boat Repair

Apply a patch size large enough to seal the hole plus 2" all around. Make sure the patch is free of excess epoxy (5).

Mix an appropriately sized batch of G/flex 655 Epoxy and the following items not available in a kit:

- A propane torch
- 80-grit sandpaper
- Acetone solvent
- Matching epoxy spray (optional)

Mixing and Curing

Mix an appropriately sized batch of G/flex 655 Epoxy. Refer to the safety and general use information on the reverse side of this sheet.

Place the epoxy in areas where bonds or repairs will be made.

Curing on the reverse side of the sheet:

Due to the nature of this material, multiple pieces of thinner plywood should be used to bond together with the epoxy.

To avoid spillage, fill the nose of the tube gently (14).

Mixing and Curing in the reverse side of the sheet:

Follow a 30° or 40° angle for sharp curves.

Sand smooth, then bond new transom and the area outside of the pad to protect the transom from closing tight.

Clamp it if necessary to hold it in place. Make or buy a patch of the same size and shape as the damaged area.

Force epoxy under the patch and make sure the patch is completely seated into the channel using G/flex 655 Epoxy Adhesive.

Curing on the reverse side of the sheet:

Lay the largest piece of fabric on the surface to be repaired. Apply G/flex 655 Epoxy. Make sure the fabric is completely saturated and then use a thin coat of G/flex 655 Epoxy to seal the edges.

Apply 50/50 mix of water and liquid soap over the pad then exert mild pressure to the area then allow to cure 7–10 hours (13).

Mixing and Curing on the reverse side of the sheet:

Locate exact location while inflated. Cover the area with water, dry thoroughly and allow to cure 7–10 hours (12).

Remove the transom from retaining holes. Replace damaged plywood with G/flex 655 Epoxy Adhesive. Refer to the safety and general use information on the reverse side of this sheet.

Remove the transom from retaining mounts. Repairs range from gluing delaminated plywood back together to replacing the transom with new plywood.

Force epoxy under the patch and make sure the patch is completely seated into the channel using G/flex 655 Epoxy Adhesive.

Sand the repaired area to a smooth surface.

Mixing and Curing on the reverse side of the sheet:

Apply the 50/50 mix of water and liquid soap over the pad then exert mild pressure to the area and allow to cure 7–10 hours (13).

Mixing and Curing in the reverse side of the sheet:

Mixing and Curing in the reverse side of the sheet:

Clamp it if necessary to hold it in place. Clamp the area outside of the pad to protect the transom from closing tight. Allow to cure overnight before applying backpad. Arrange to silicate the area before applying backpad.

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