

HARDENER	USES Resin/Hardener	HARDENER TEMPERATURE RANGE (°F)						CURE SPEEDS at room temp.*		
		Room Temp.						POT LIFE 100g cupful	WORKING TIME thin film	CURE TO SOLID thin film
		40°	50°	60°	70°	80°	90°			
<b>205</b>	<b>Fast</b> cure—General bonding, fabric application and barrier coating							9–12 minutes	60–70 minutes	6–8 hours
<b>206</b>	<b>Slow</b> cure—General bonding, fabric application and barrier coating							20–25 minutes	90–110 minutes	10–15 hours
<b>209</b>	<b>Extra Slow</b> cure—General bonding, fabric application, barrier coating							40–50 minutes	3–4 hours	20–24 hours
<b>207</b>	<b>Clear</b> fabric application and clear coating for a natural wood finish							20–26 minutes	100–120 minutes	10–15 hours

\*Epoxy cures faster in warmer temperatures and in thicker applications—Epoxy cures slower in cooler temperatures and in thinner applications.